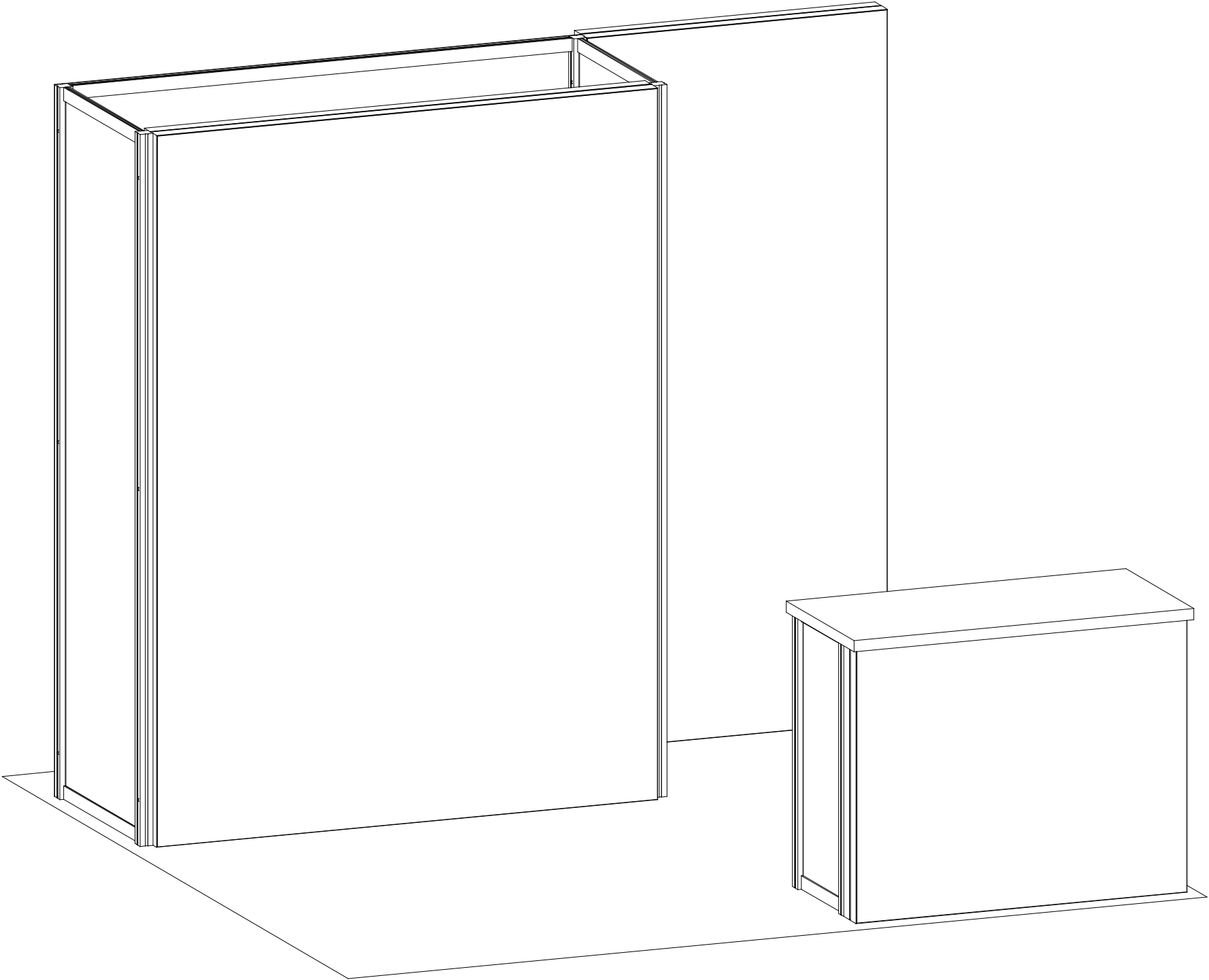


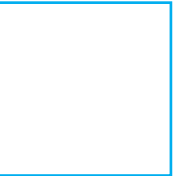
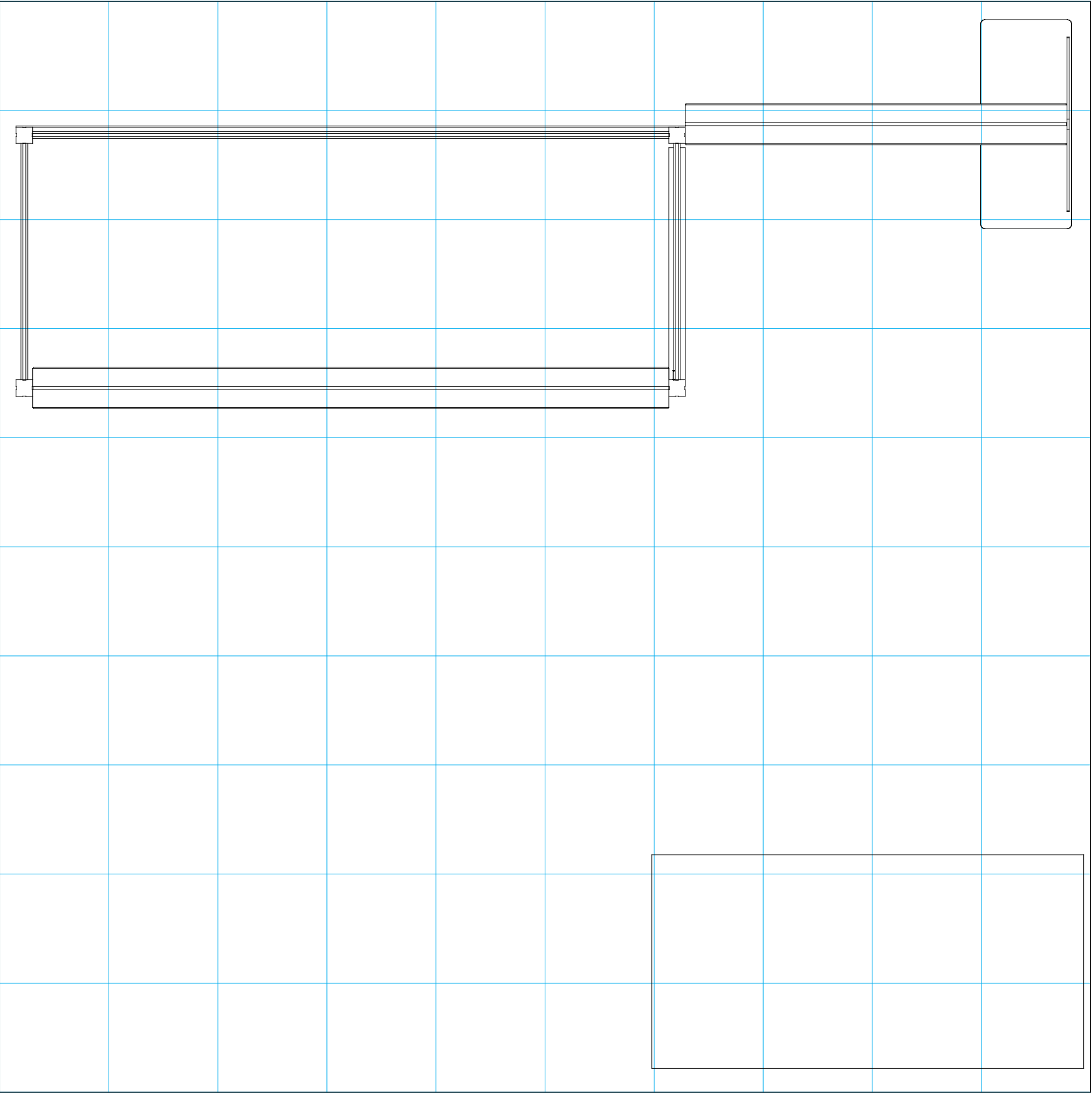
Plan View

10'

10'



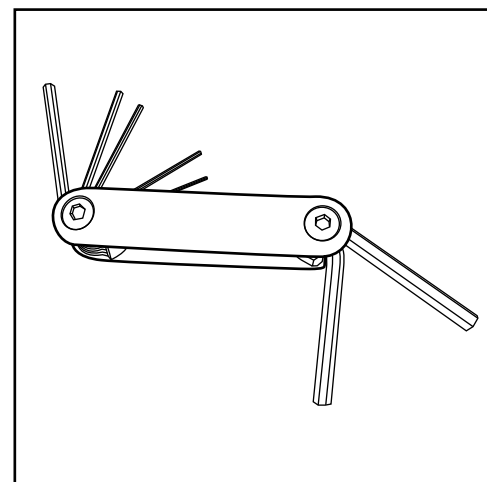
SETUP INSTRUCTIONS



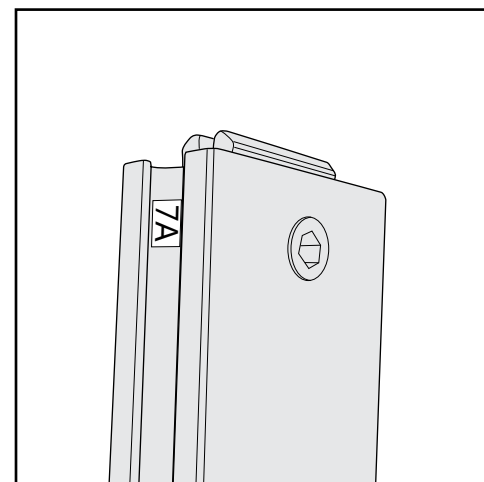
= 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Hex Tool - Essential for Assembly



Part Identification - Numbering



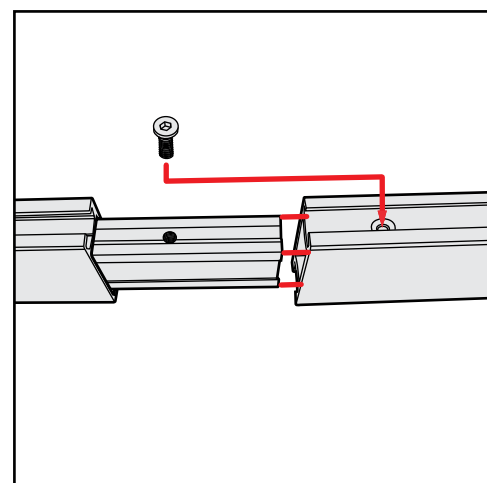
WARNING

Cleaning & Packing

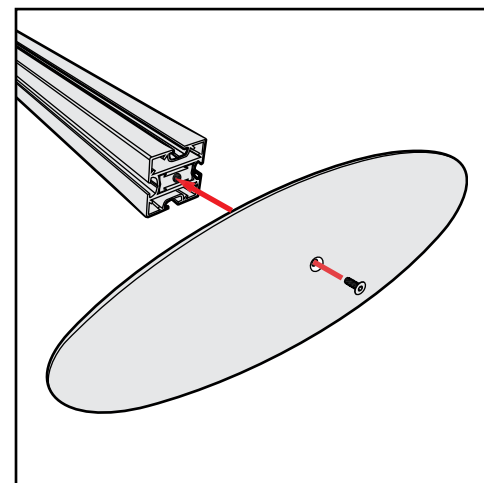
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Spline Connection



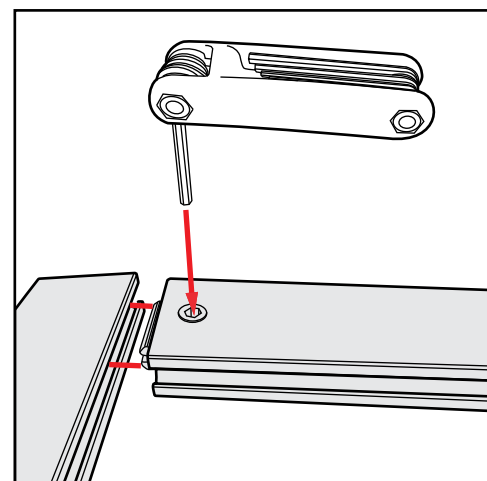
Base Plate & Extrusion Connection



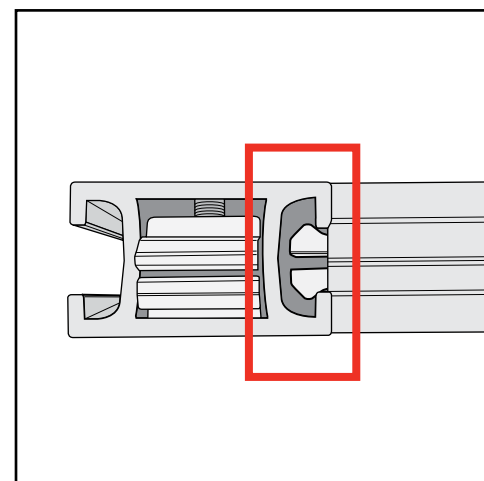
DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



Extrusion & Lock Connection



Engaged Lock

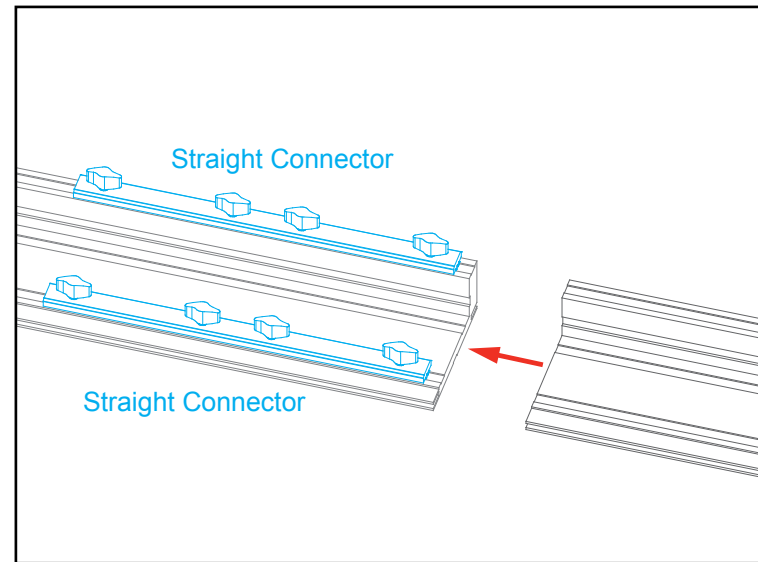


ALL CONNECTIONS MUST
BE TIGHTLY SECURED

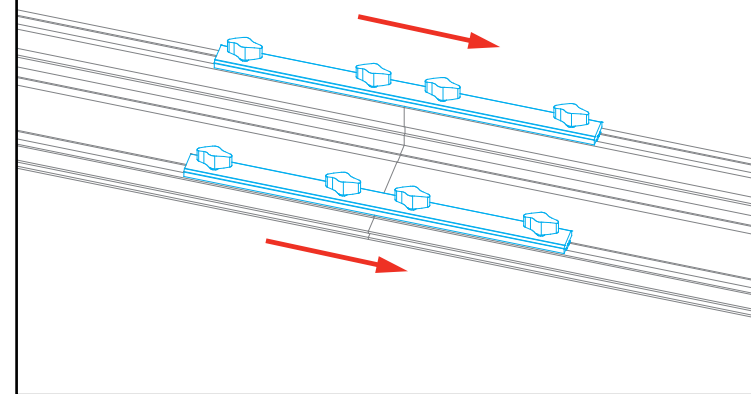
Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

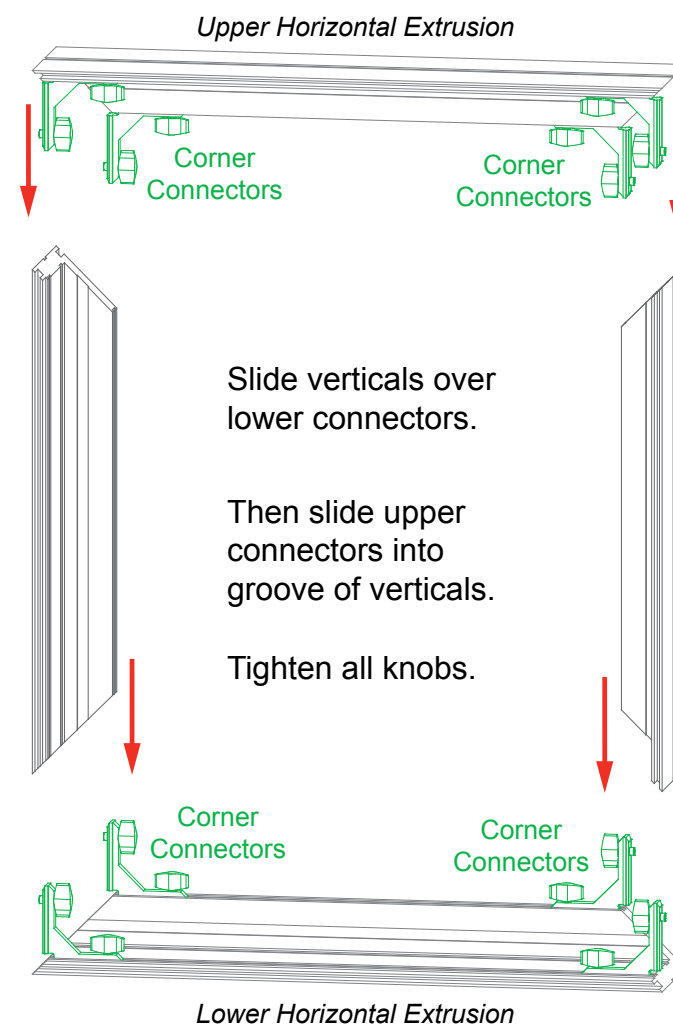
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

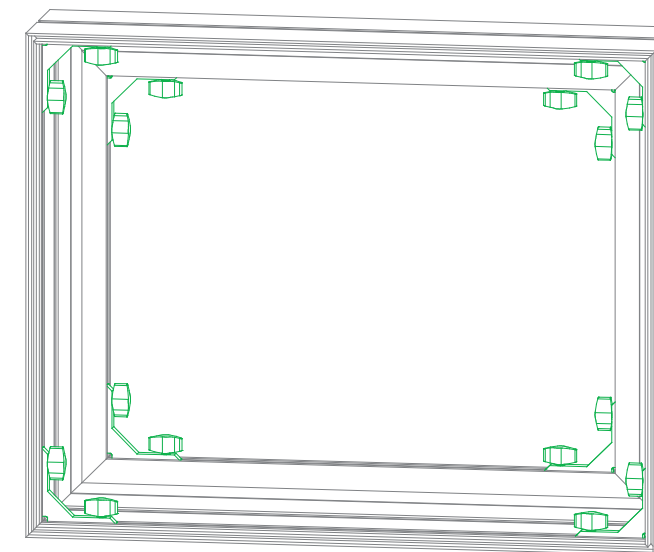
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

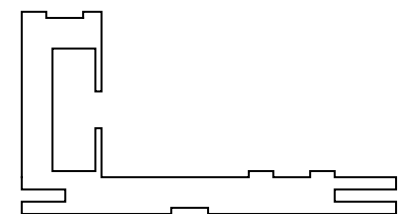


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.

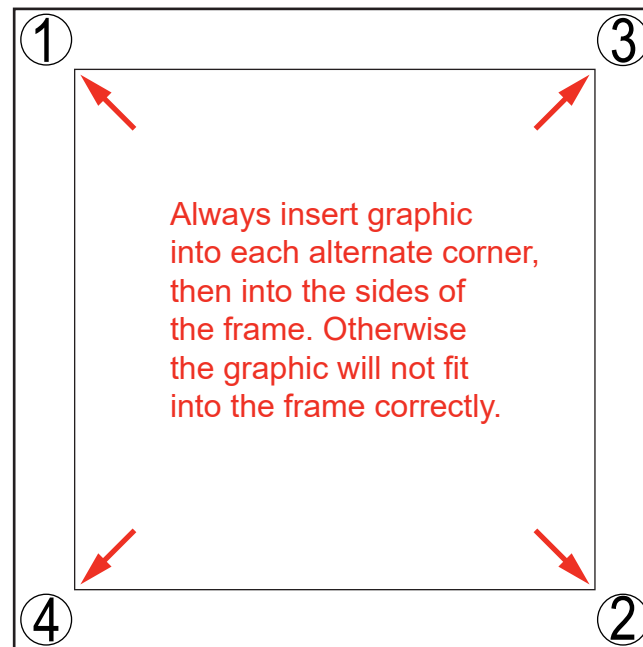


CEI110 Profile

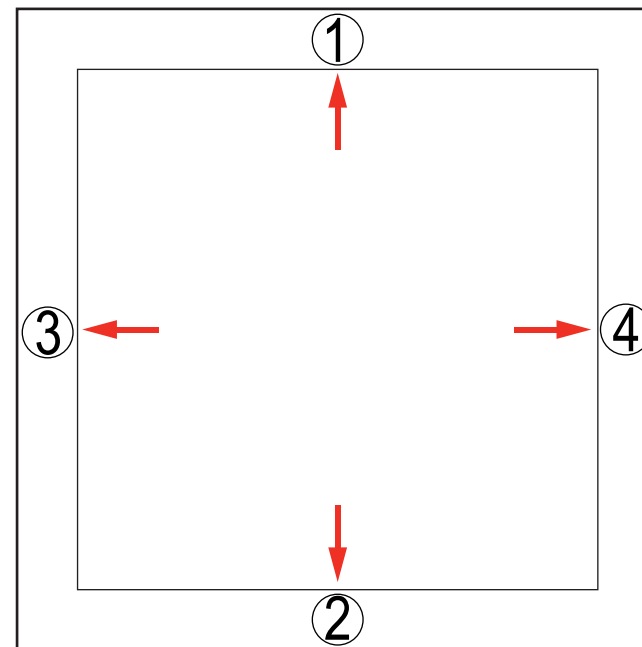
SEG Graphic Installation *in 3 Steps*

The Perfect Fit

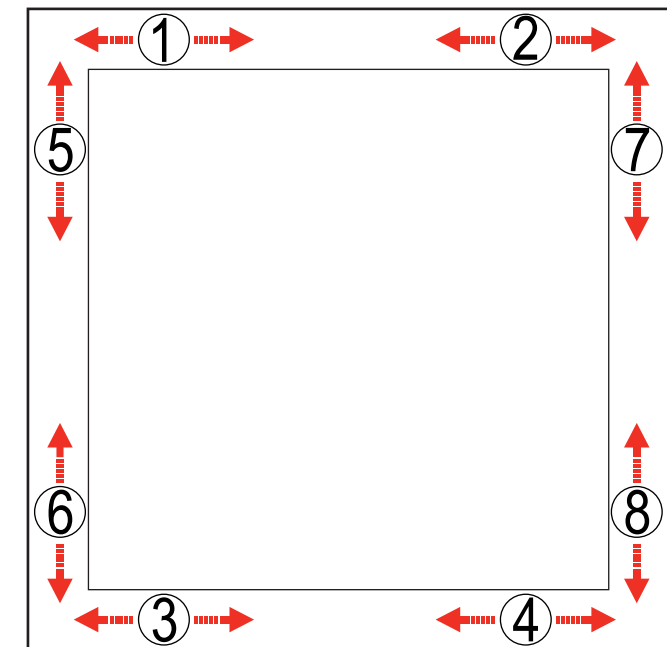
STEP 1: Attach Corners



STEP 2: Attach Middle



STEP 3: Attach Sides



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.

Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

Install video:



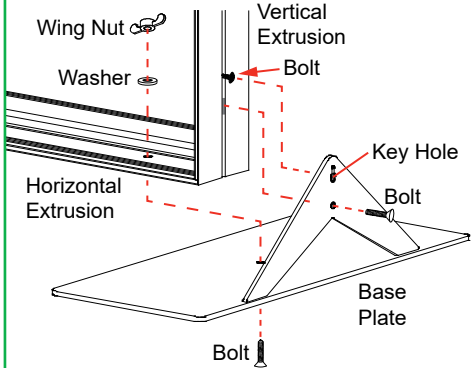
CRATE PACKING

Item	Qty.	Description
5,5A	1,1	42" CEI110 Horizontal Extrusion
6,6A	1,1	95" CEI110 Vertical Extrusion
7	2	Base Plate
8,8A	1,1	70" CEI110 Horizontal Extrusion
9,9A	1,1	95" CEI110 Vertical Extrusion
11	2	26" Z45 Horizontal Extrusion
12,12A	1,1	95" S44 Vertical Extrusion
13	1	25.547 Door Threshold
14	2	26" Z45 Horizontal Extrusion
15,15A	1,1	95" S44 Vertical Extrusion

- Steps:
- Steps 1 to 2 can be assembled flat on floor. See CEI110 Frame Assembly sheet.
- 1) Attach horizontals [8] and [8A] between verticals [9] and [9A].
- 2) Attach horizontals [5] and [5A] between verticals [6] and [6A].
- 3) Attach base plate to [5/6A]. See Base Plate Attachment detail.
- 4) Connect lights and transformers then connect to power.
- See Light details.

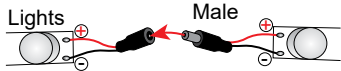
Keep closet side and closet door assembled during packing.

Base Plate Attachment

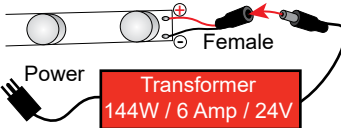


Place key hole over bolt on vertical extrusion then slide down. Secure with bolt, washer, and wing nut.

Light to Light Attachment

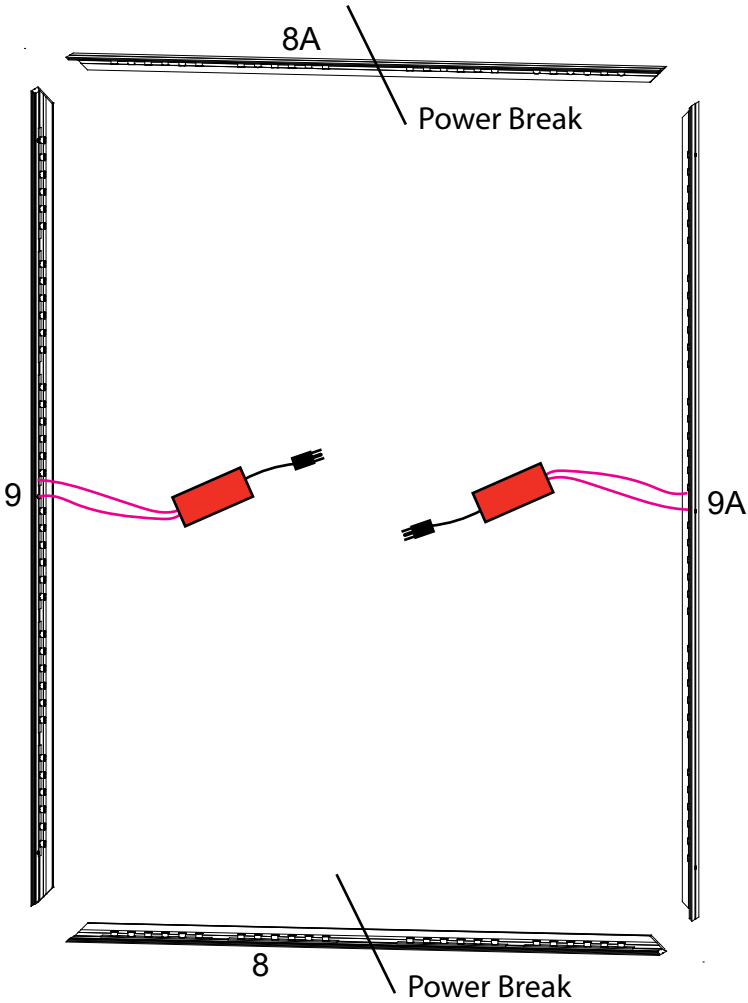
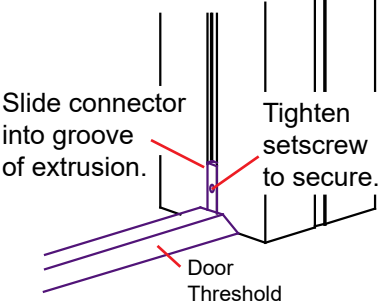


Light to Transformer Attachment

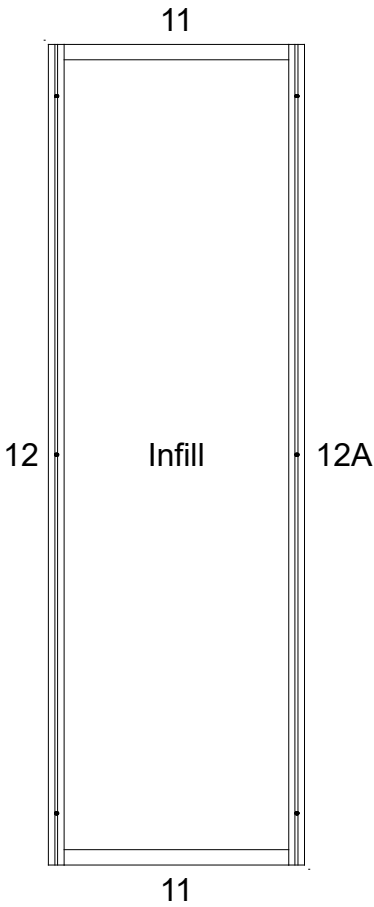
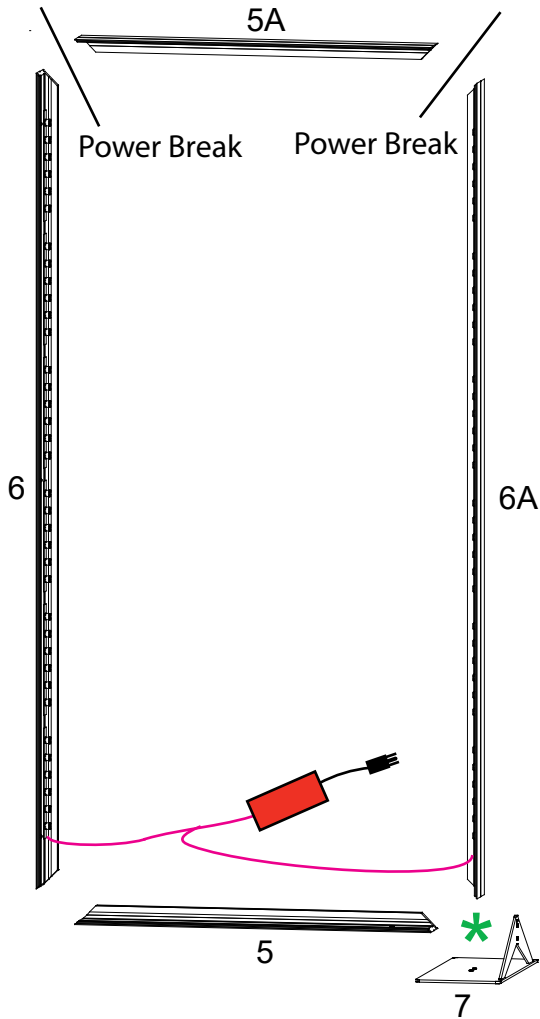


Maximum of 7 lights per chain, 12 lights per Transformer

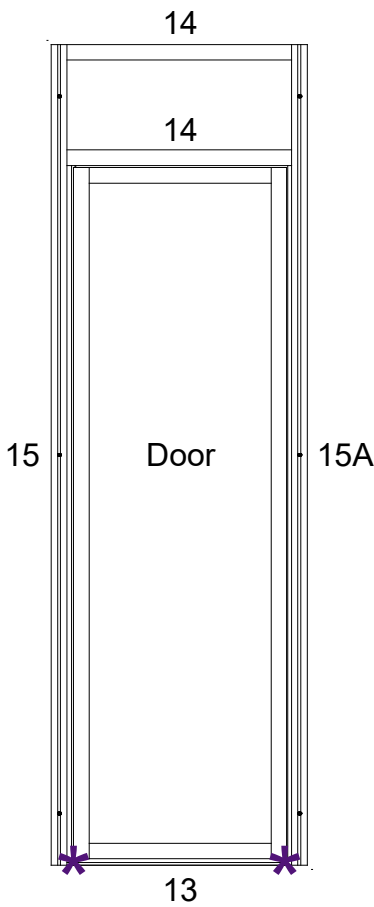
Door Threshold Attachment



CLOSET FRONT
(Exterior View)



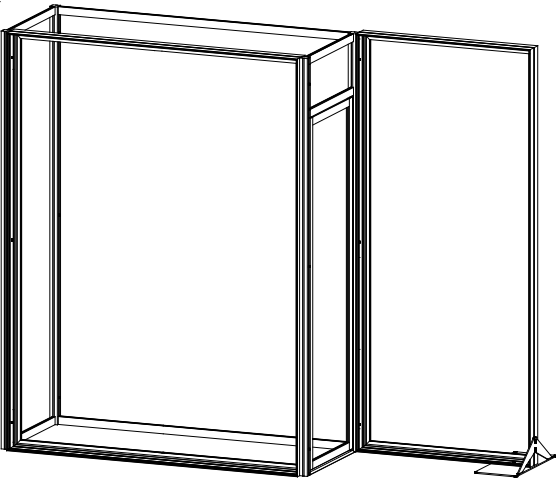
ASSEMBLED
CLOSET SIDE
(Exterior View)



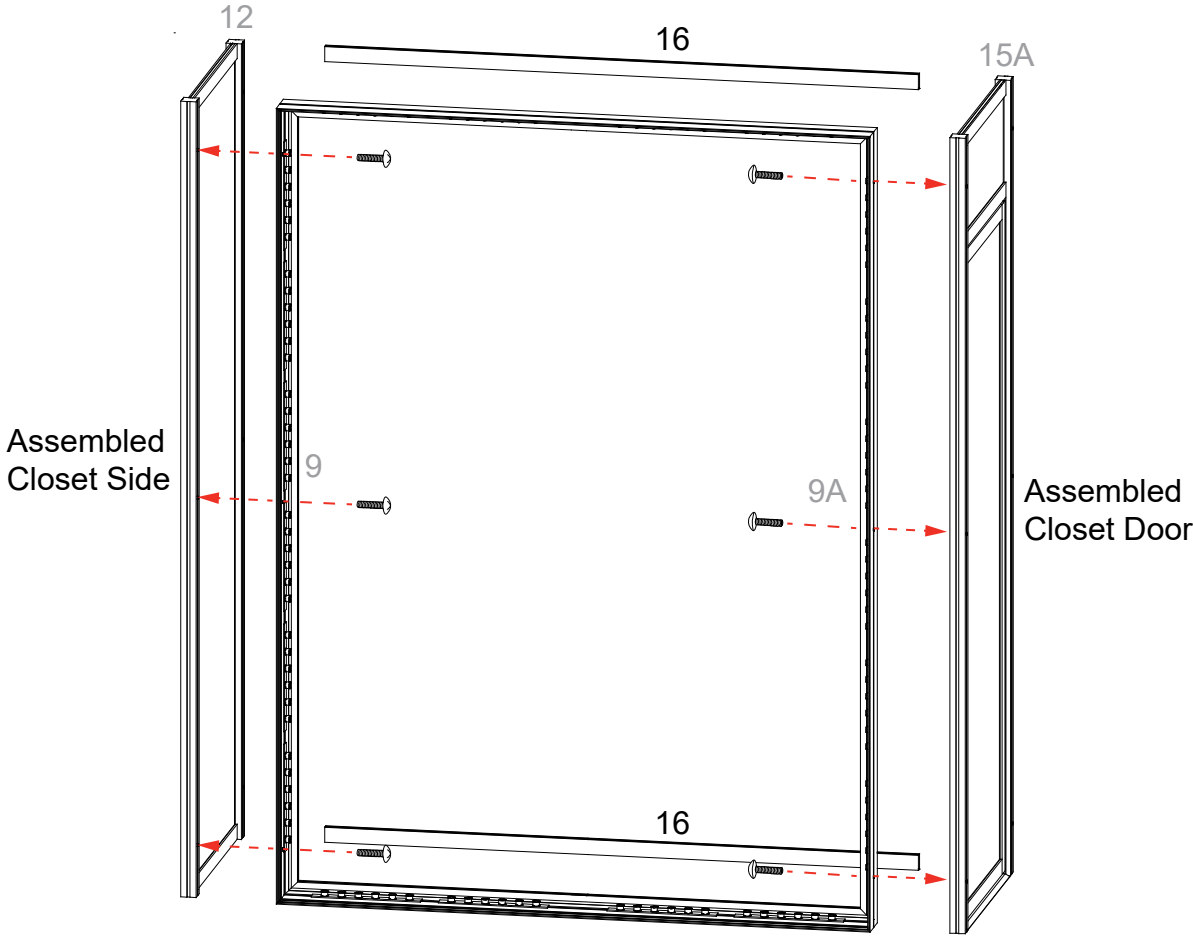
ASSEMBLED
CLOSET DOOR
(Exterior View)

Item	Qty.	Description
16	2	70" Z45 Horizontal Extrusion

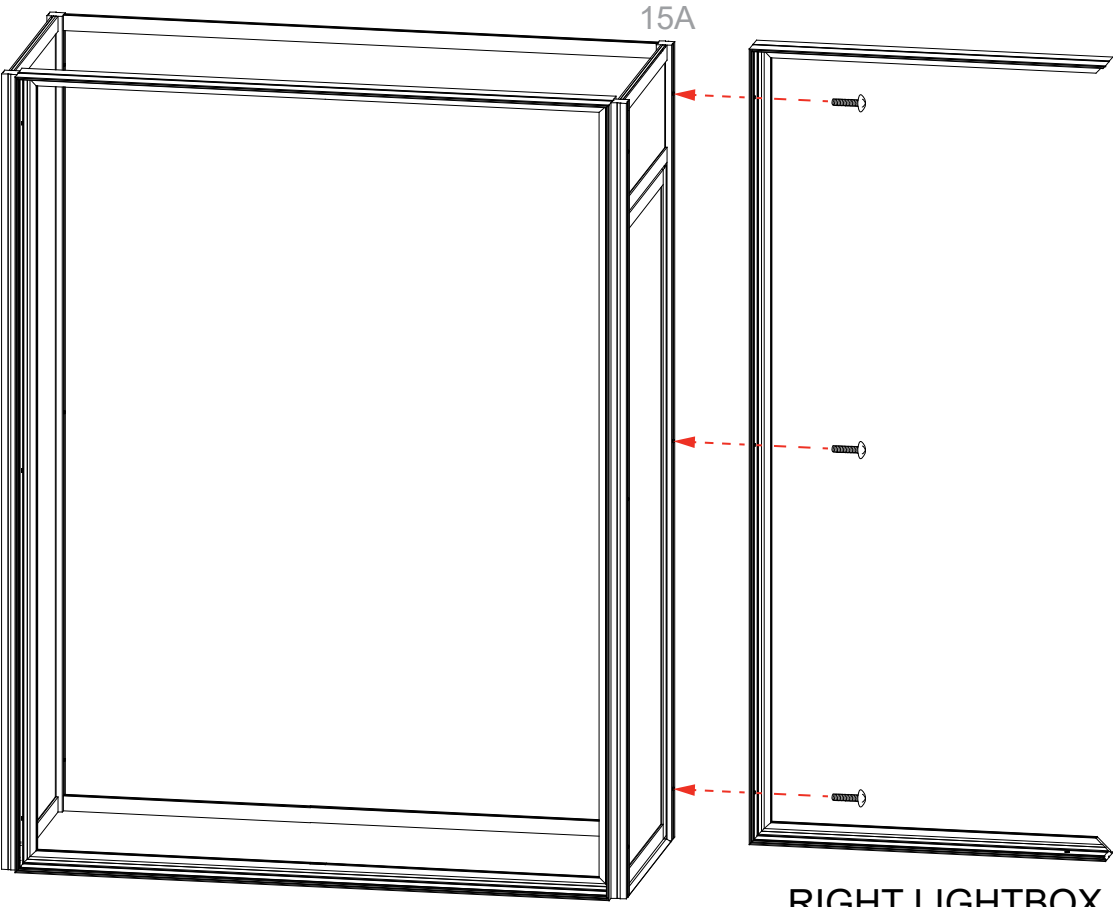
- Steps:
- 1) Attach closet side to vertical [9] and closet door to vertical [9A], using bolts, making sure the Velcro is facing to back.
 - 2) Attach horizontals [16] between [12] and [15A], making sure the Velcro is facing to back.
 - 3) Attach right lightbox to vertical [15A], using bolts.
 - See SEG Installation sheet for steps [4] thru [5].
 - 4) Install SEG graphic to front of closet and each lightbox.
 - 5) Install fabric blocker to back of each lightbox.
 - 6) Connect fabric blocker to Velcro on back of assembled closet.



When assembled



CLOSET ASSEMBLY



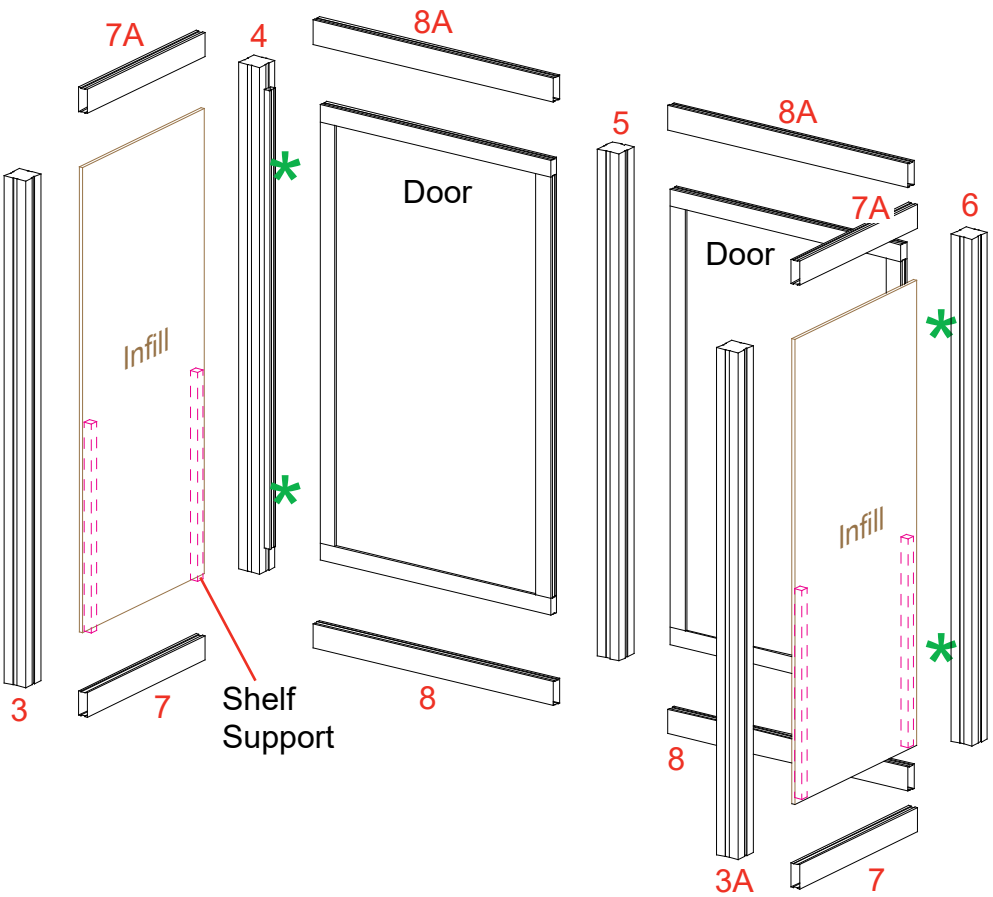
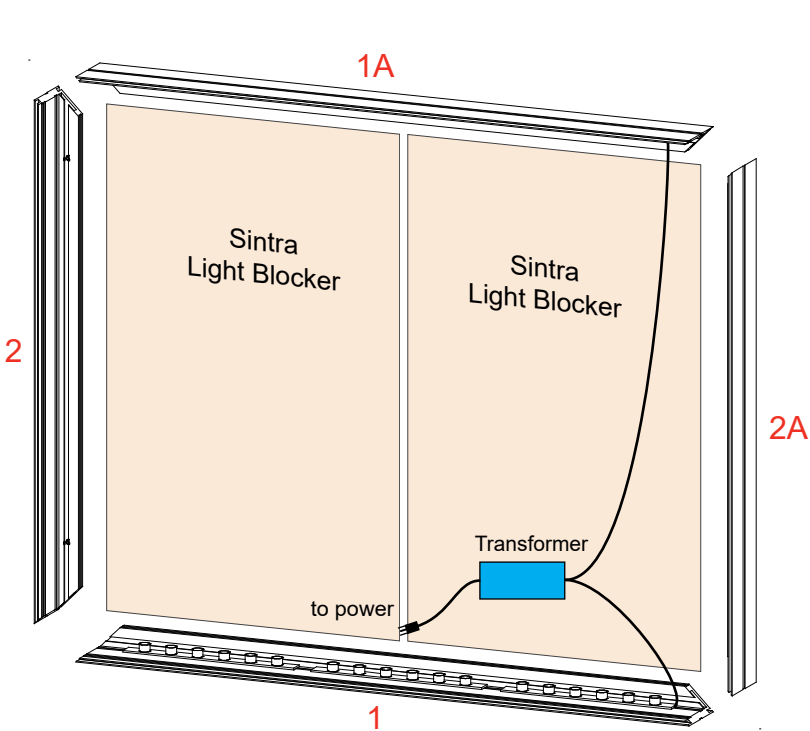
ASSEMBLED CLOSET

RIGHT LIGHTBOX

Item	Qty.	Description
1,1A	1,1	46.25" CEI110 Horizontal Extrusion
2,2A	1,1	37.5" CEI110 Vertical Extrusion
3,3A	1,1	37.5" S44 Vertical Extrusion
4	1	37.5" S44 Vertical Extrusion w/ Door Hinges
5	1	37.5" S44 Vertical Extrusion w/ Door Stops
6	1	37.5" S44 Vertical Extrusion w/ Door Hinges
7,7A	2,2	14.153" Z45 Horizontal Extrusion
8,8A	2,2	20.408" Z45 Horizontal Extrusion

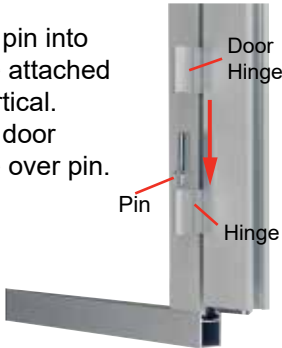
- Steps:
- 1) Assemble CEI110 extrusions [1,1A,2,2A], inserting 2-piece Sintra light blocker. See CEI110 Frame Assembly sheet for instruction.
 - 2) Connect lights and transformer. See [Light Connection](#) details.
 - 3) Attach horizontals [7] and [8] between verticals [3,4,5,6] and [3A].
 - 4) Slide infills between verticals [3,4] and [3A,6], making sure Velcro is facing inward.
 - 5) Connect doors to verticals [4] and [6]. See [Door Connection](#) detail.
 - 6) Attach horizontals [7A] and [8A] between verticals [3,4,5,6] and [3A].
 - 7) Connect shelf supports to Velcro on infills.

Keep counter sides assembled when packing.

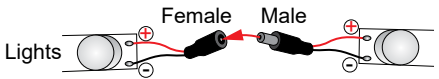


* Door Connection

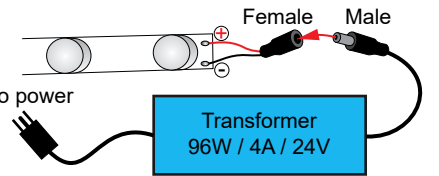
Slide pin into hinge attached to vertical. Slide door hinge over pin.



Light to Light Connection



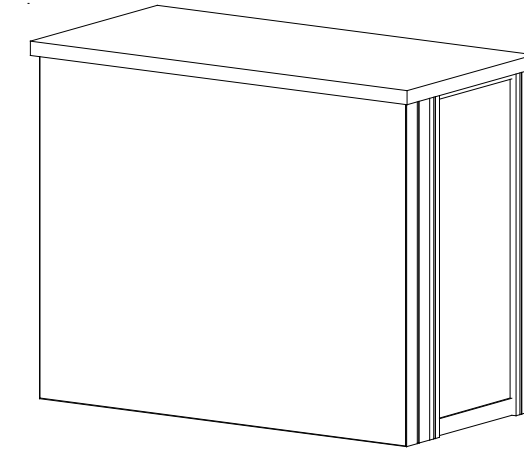
Light to Transformer Connection



Maximum of 7 light bars per transformer.

Steps:

- 1) Attach assembled frame to verticals [3] and [3A].
See [Frame Attachment](#) detail.
- 2) Install SEG graphic to front of assembled frame. Refer to the [SEG Installation general information page](#).
- 3) Place shelf inside assembled base on top of pins and supports.
- 4) Place counter top on assembled base, then secure with pins.
See [Counter Top Attachment](#) detail.



Completed Assembly

