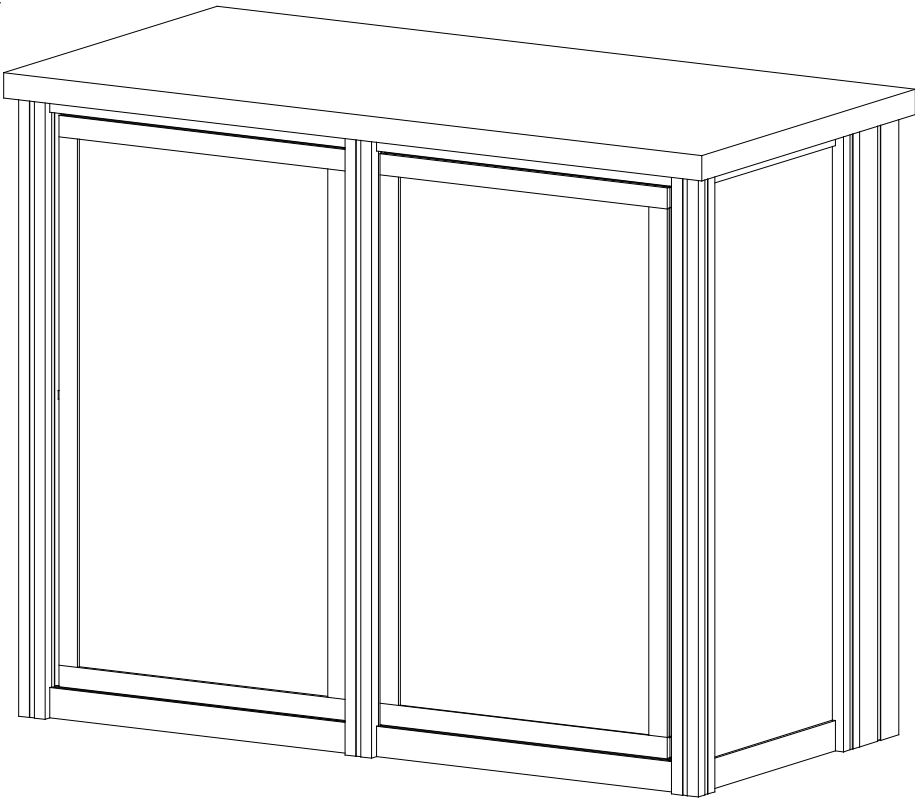


Front View



Back View

SETUP INSTRUCTIONS

General Setup Instructions

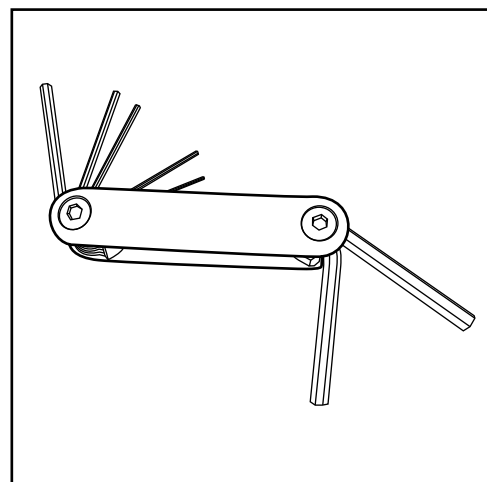
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

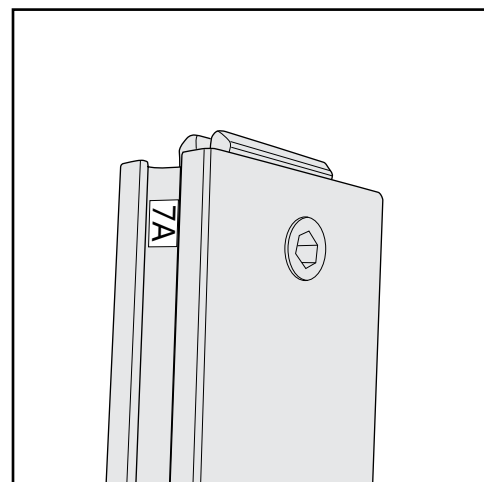
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

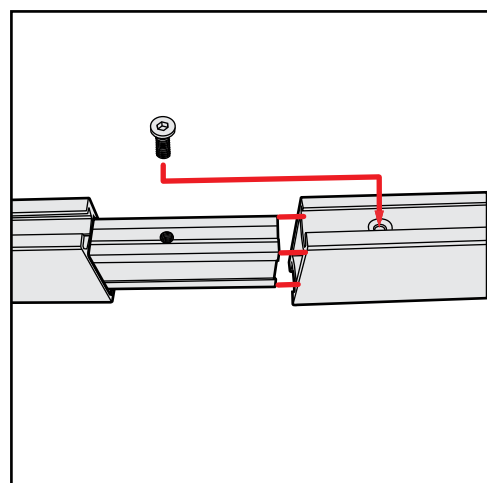
- For loss prevention, tighten all set screws and locks during disassembly.



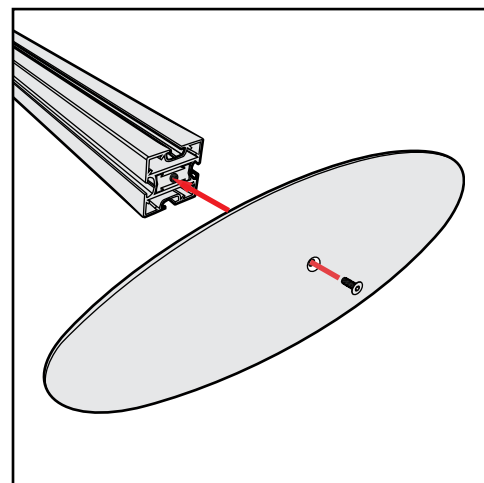
Hex Tool - Essential for Assembly



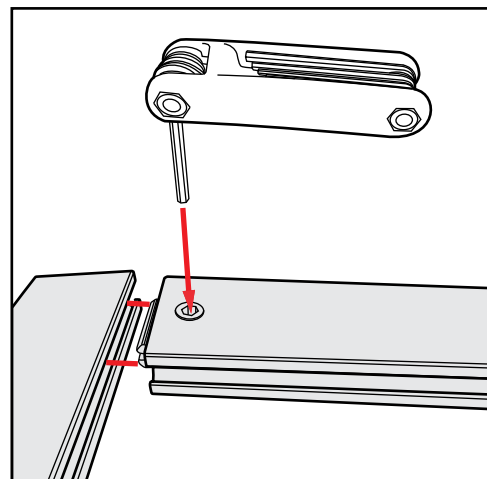
Part Identification - Numbering



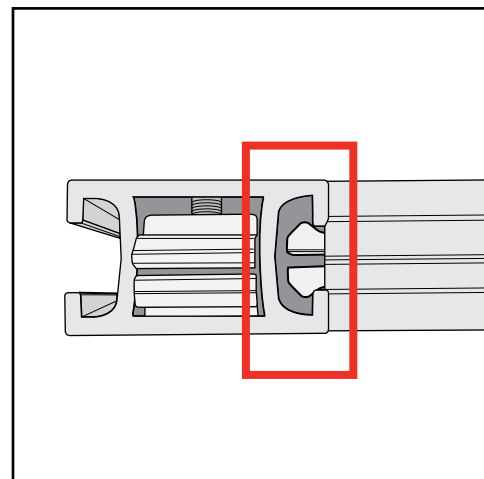
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS
MAY BE REQUIRED



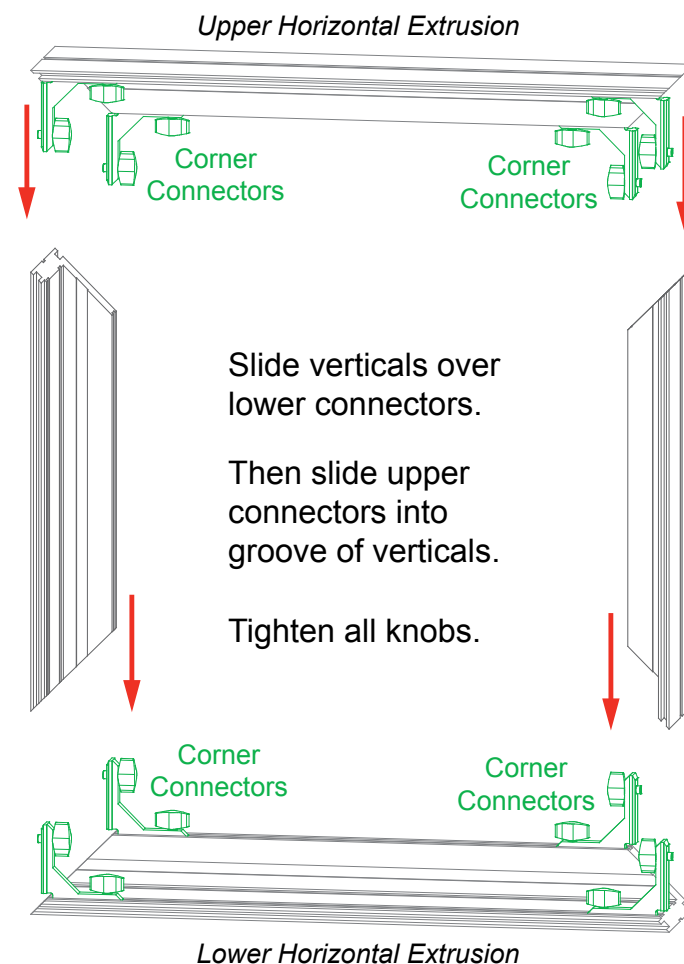
ALL CONNECTIONS MUST
BE TIGHTLY SECURED

CEI110 Corner Connection:

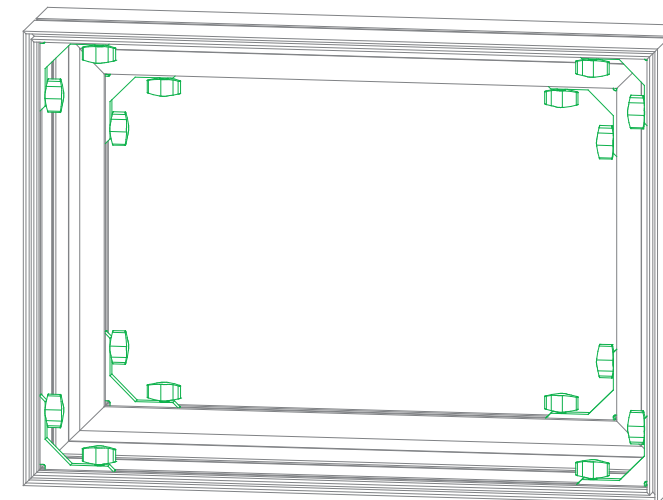
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly:

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

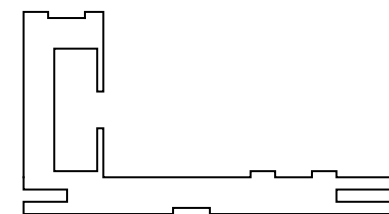


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.



CEI110 Extrusion Profile

SEG Graphic Installation

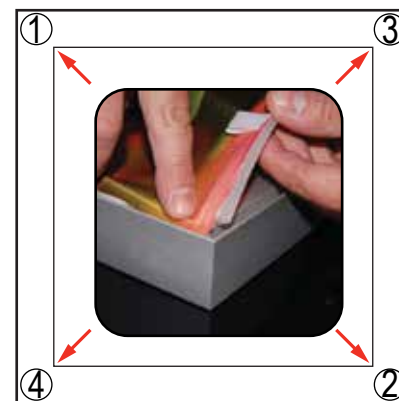
Install video:



SEG Graphic Installation in 3 Steps

The Perfect Fit

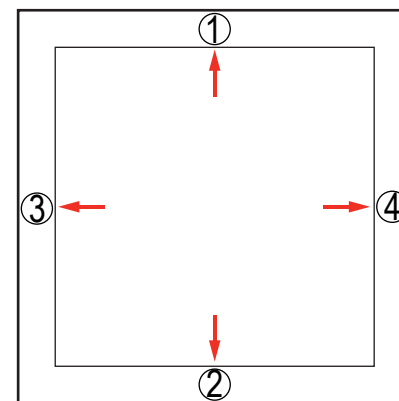
STEP 1: Attach Corners



Always insert graphic into each alternate corner, then into the sides of the frame. Otherwise the graphic will not fit into the frame correctly.

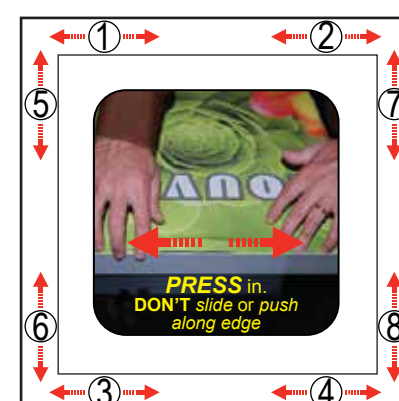
Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside. Repeat for opposite corner 2, then corner 3, then corner 4.

STEP 2: Attach Middle



Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side. Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.

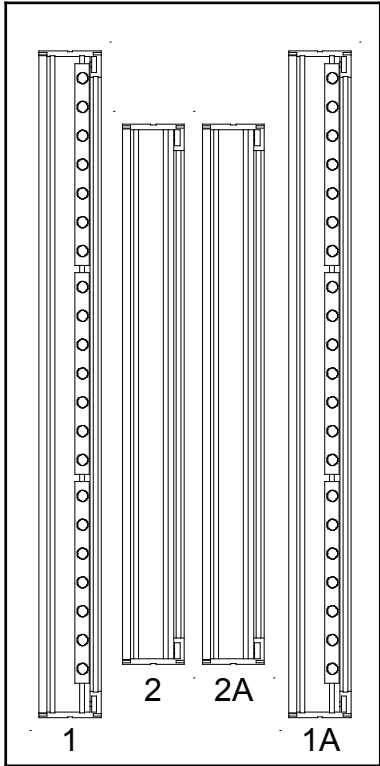


To remove graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

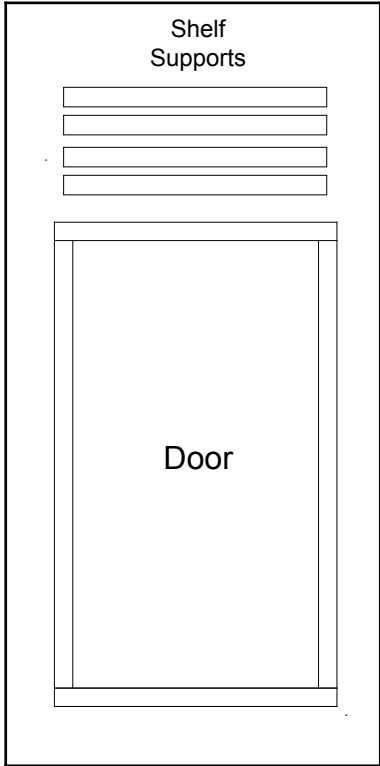
Top View of Each Level



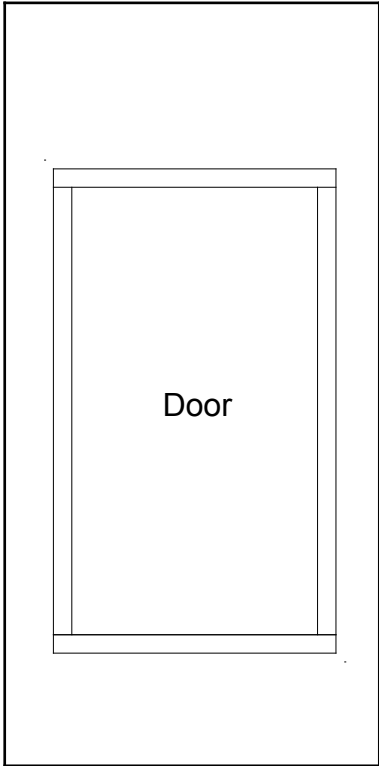
Level 1 (Bottom Level)



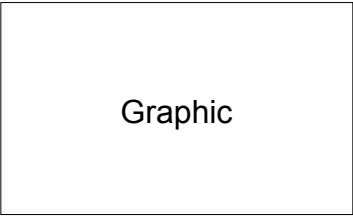
Level 2



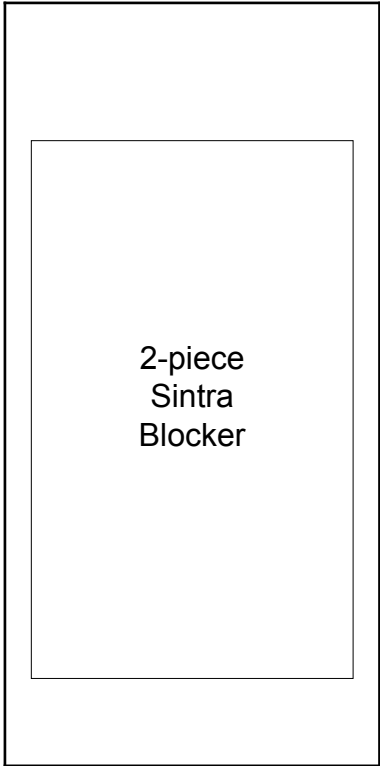
Level 3



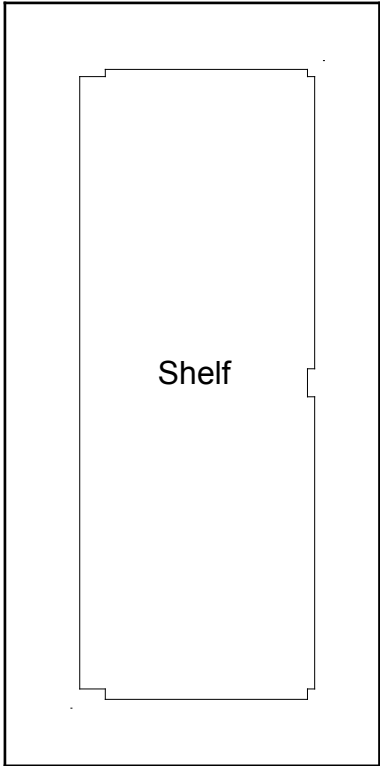
Level 4



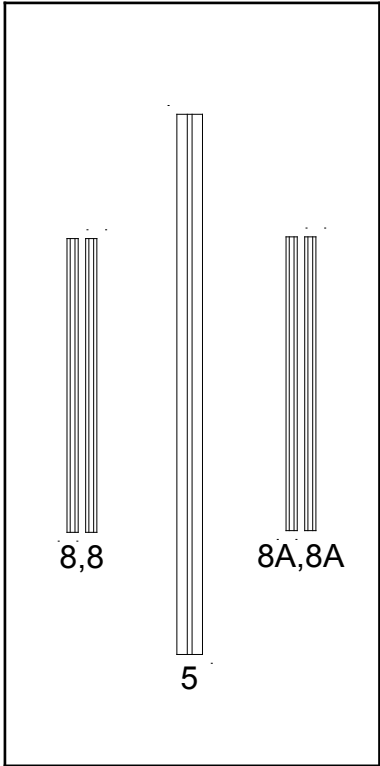
Top View of Each Level



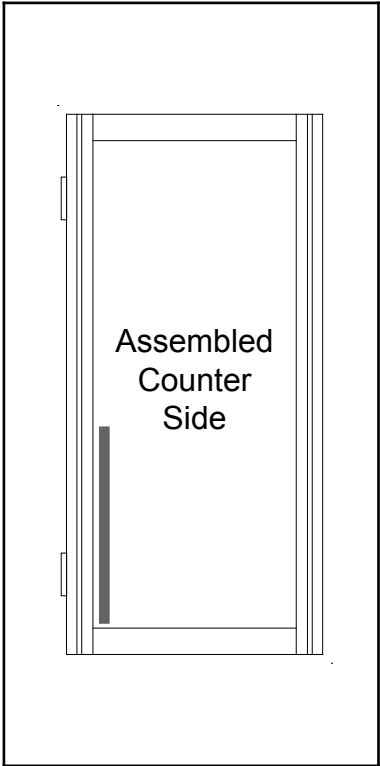
Level 1 (Bottom Level)



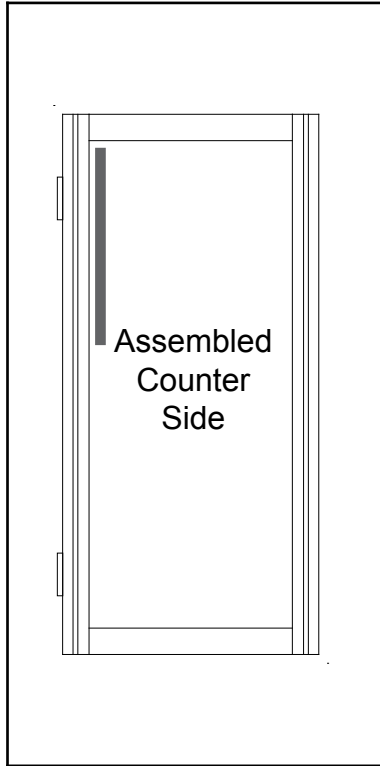
Level 2



Level 3



Level 4

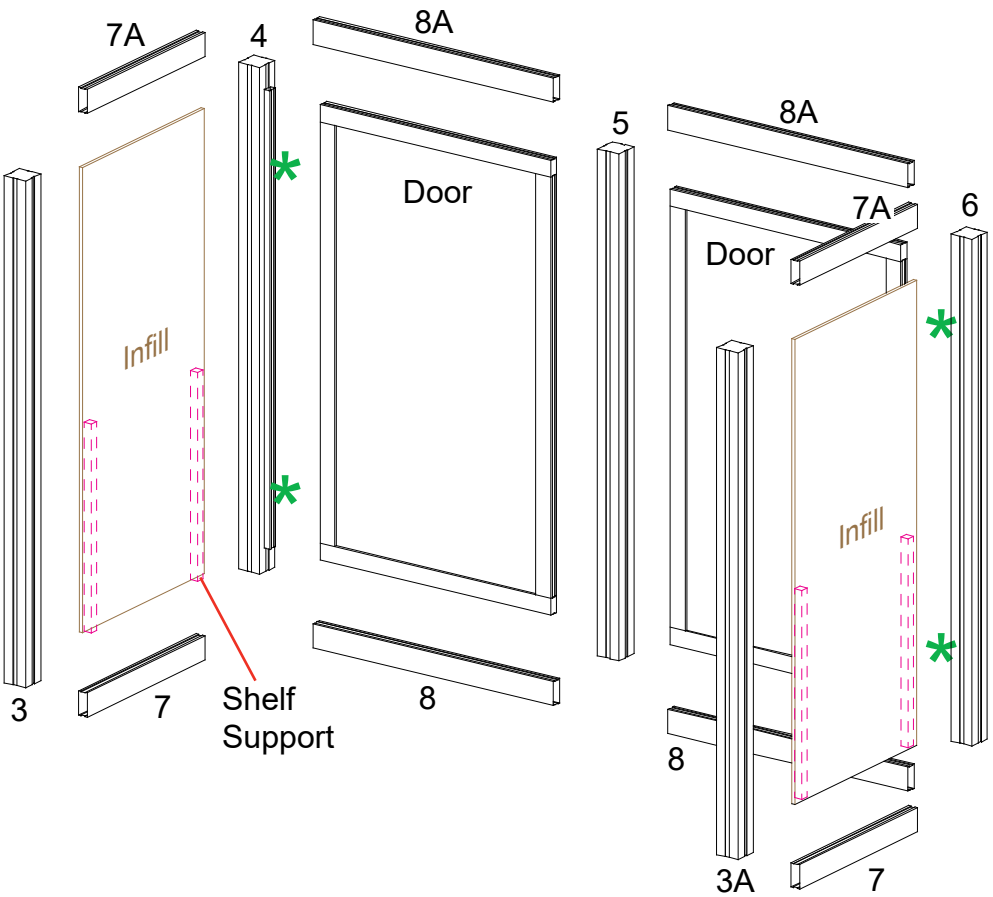
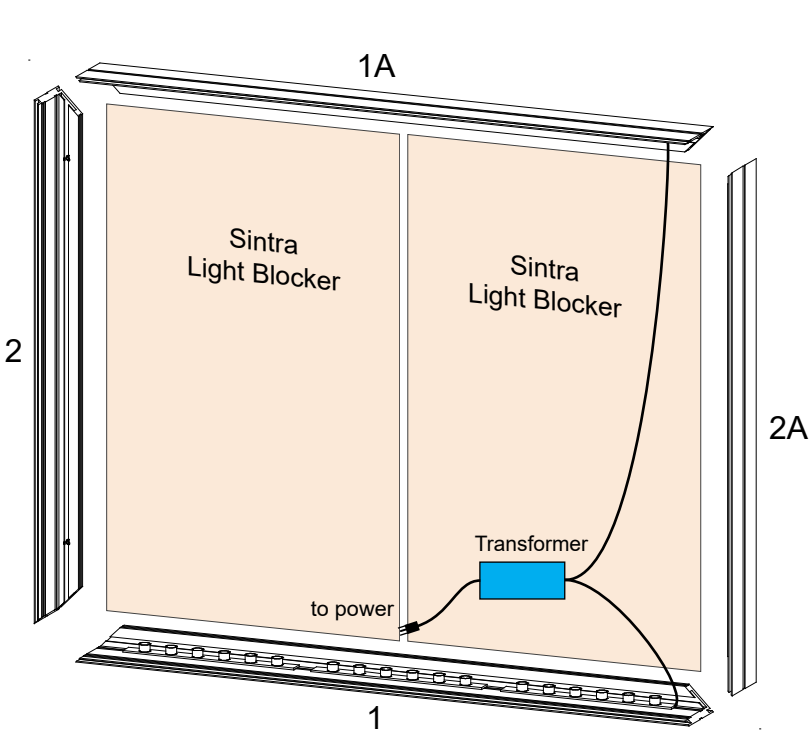


Level 5

Item	Qty.	Description
1,1A	1,1	46.25" CEI110 Horizontal Extrusion
2,2A	1,1	37.5" CEI110 Vertical Extrusion
3,3A	1,1	37.5" S44 Vertical Extrusion
4	1	37.5" S44 Vertical Extrusion w/ Door Hinges
5	1	37.5" S44 Vertical Extrusion w/ Door Stops
6	1	37.5" S44 Vertical Extrusion w/ Door Hinges
7,7A	2,2	14.153" Z45 Horizontal Extrusion
8,8A	2,2	20.408" Z45 Horizontal Extrusion

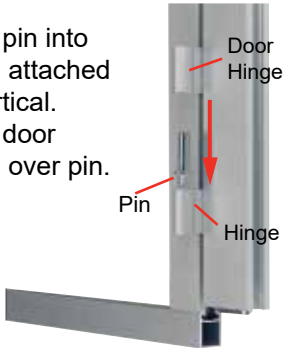
- Steps:
- 1) Assemble CEI110 extrusions [1,1A,2,2A], inserting 2-piece Sintra light blocker.
See CEI110 Frame Assembly general information page.
 - 2) Connect lights and transformer. See [Light Connection](#) details.
 - 3) Attach horizontals [7,8] between verticals [3,4,5,6] and [3A].
 - 4) Slide infills between verticals [3,4] and [3A,6], making sure Velcro is facing inward.
 - 5) Connect doors to verticals [4,6]. See [Door Connection](#) detail.
 - 6) Attach horizontals [7A,8A] between verticals [3,4,5,6] and [3A].
 - 7) Connect shelf supports to Velcro on infills.

Keep counter sides assembled when packing.

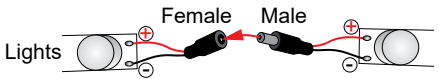


* Door Connection

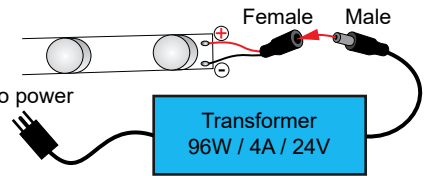
Slide pin into hinge attached to vertical. Slide door hinge over pin.



Light to Light Connection



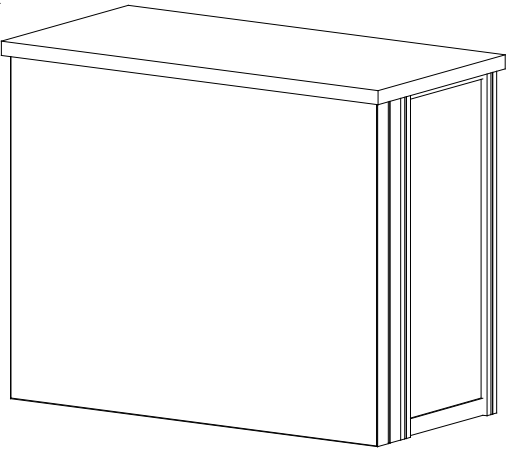
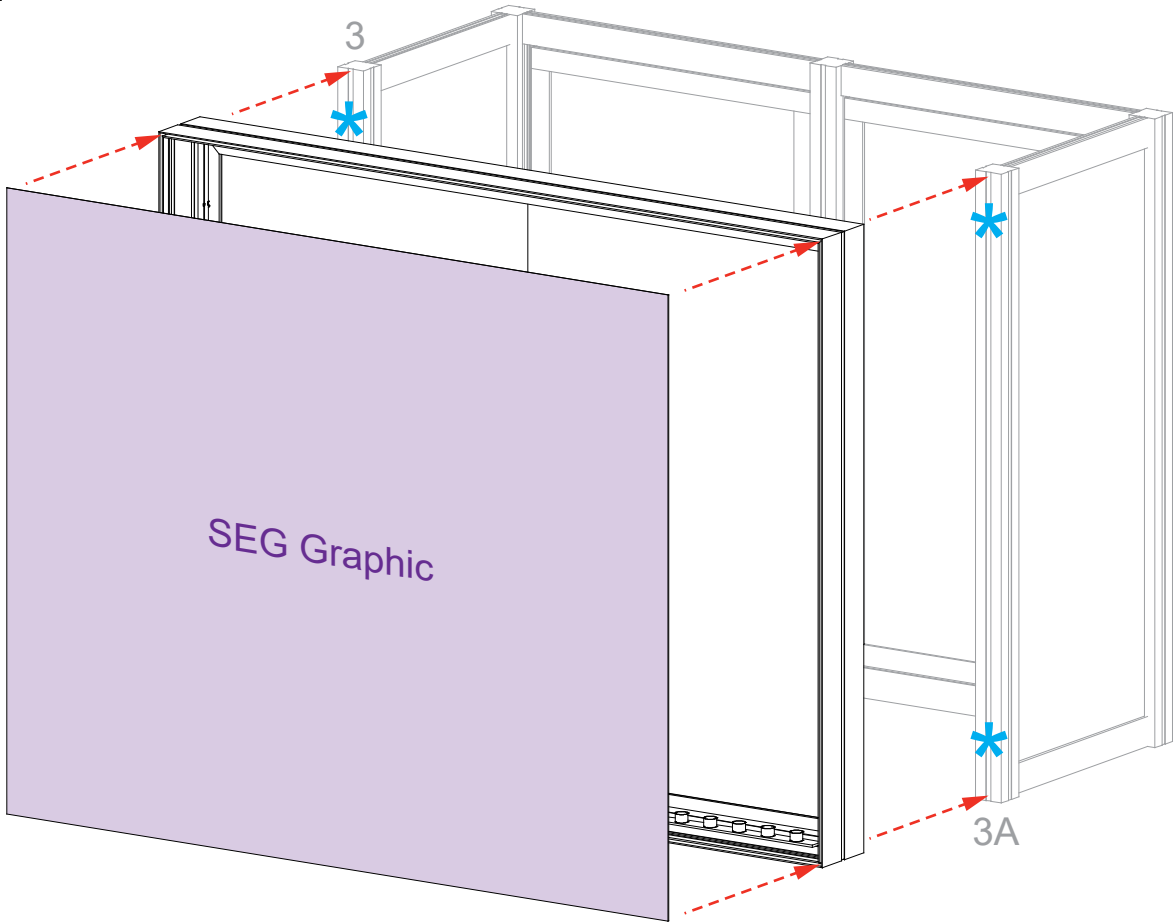
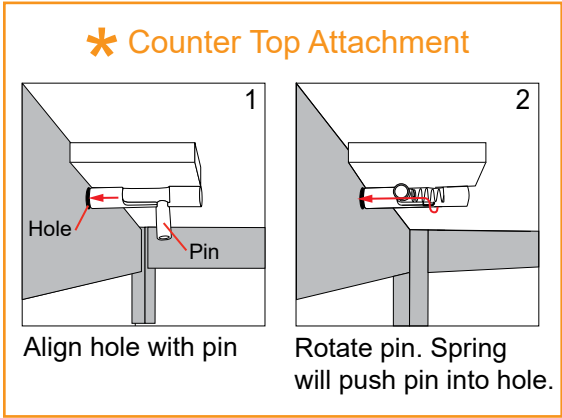
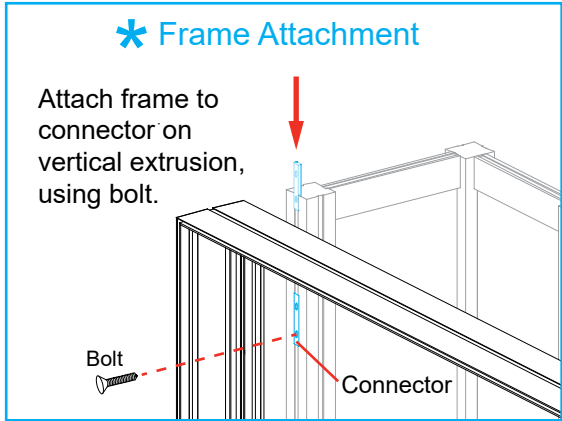
Light to Transformer Connection



Maximum of 7 light bars per transformer.

Steps:

- 1) Attach assembled frame to verticals [3] and [3A].
See [Frame Attachment](#) detail.
- 2) Install SEG graphic to front of assembled frame. *Refer to the SEG Installation general information page.*
- 3) Place shelf inside assembled base on top of pins and supports.
- 4) Place counter top on assembled base, then secure with pins.
See [Counter Top Attachment](#) detail.



Completed Assembly

